

What is claimed is:

1. A garment adapted for attachment of a label subsequent to the substantially complete manufacture of the garment, the garment comprising,
a joining seam between two garment components joined together to form a portion of the garment; and
a strip having edge portions and being attached along the edge portions to the garment components and covering a portion of the joining seam, a length of the strip being detached along at least one edge portion to expose the joining seam and facilitate the attachment of the label.
2. A garment as in claim 1, wherein the length of the strip which is detached along at least one edge portion is located adjacent an inside, back area of a collar portion of the garment.
3. A garment as in claim 1, wherein the length of the strip that is detached is longer than a width of the label to be attached.
4. A garment as in claim 1, further comprising a garment information label attached to the joining seam in an area aligned with the detached length of the strip.
5. A garment as in claim 1, further comprising a cover stitch associated with a garment seam extending from a top of an arm hole to the collar portion.
6. A garment as in claim 1, wherein the strip is a display strip attached to the joining seam along a first edge portion and attached to the garment body along a second edge portion to cover a portion of the joining seam.

7. A garment as in claim 6, wherein the first edge portion of the display strip is attached to the joining seam by being sewn together into the joining seam along with the two garment components.
8. A garment as in claim 1, further comprising a lock stitch attaching the strip to the garment component adjacent to the detached length of the strip.
9. A garment as in claim 1, wherein one garment component is a collarette forming a collar portion when attached to the other garment component.
10. A garment as in claim 9, wherein the other garment component forming the collar portion is a garment body comprising a continuous knit tube.
11. A garment as in claim 10, wherein the garment is a t-shirt.
12. A garment adapted for attachment of a label subsequent to the substantially complete manufacture of the garment, the garment comprising,
 a joining seam between two garment components joined together to form a collar portion of the garment, and
 a display strip having exposed edges and being sewn into the joining seam along a first edge portion and attached to the garment body along a portion of a second edge portion, thereby covering a length of the joining seam, a length of the display strip located on an inside, back portion of the joining seam being detached to expose the joining seam and facilitate the attachment of the label, the length being longer than a width of the label to be attached,
 wherein the display strip is attached to the garment on either side of the exposed joining seam with a lock stitch.
13. A garment adapted for attachment of a label subsequent to the substantially complete manufacture of the garment, the garment comprising,

a joining seam between two garment components joined together to form a collar portion of the garment; and

a shoulder-to-shoulder tape covering a portion of the joining seam and being attached along a first edge portion to one of the two garment components and along a second edge portion to the other garment component, a length of at least one edge portion being detached to expose the joining seam and facilitate the attachment of the label.

14. A garment as in claim 13, wherein the garment component attached on the first edge portion of the tape is a collarette, and the garment component attached on the second edge portion of the tape is a garment body.
15. A garment as in claim 13, wherein the at least one edge portion is both edge portions of the tape.
16. A garment as in claim 14, wherein the at least one edge portion is the second edge portion.
17. A garment adapted for attachment of a label subsequent to the substantially complete manufacture of the garment, the garment comprising,
 - a means for attaching a collarette to a garment body; and
 - a means for covering the means for attaching the collarette, wherein the means for covering is adapted to expose an area of the means for attaching thereby facilitating subsequent attachment of the label.
18. A process for producing a garment adapted for attachment of a label subsequent to the substantially complete manufacture of the garment, the process comprising,
 - attaching a collarette to a garment body to form a joining seam;
 - attaching a display strip to the collarette and the garment body by including a

first edge portion of the display strip in a stitching forming the joining seam;
folding the display strip over the joining seam; and
attaching a second edge portion of the display strip to the garment body except
over a length of the second edge portion corresponding to a label attachment area.

19. A process as in claim 18, wherein attaching the second edge portion of the display strip on either side of the length corresponding to the label attachment area comprises stitching the second edge portion to the garment body using a lock stitch.
20. A process as in claim 18, further comprising attaching a product information label to the joining seam in the label attachment area.
21. A process for producing a garment adapted for attachment of a label subsequent to the substantially complete manufacture of the garment, the process comprising,
attaching a collarette to a garment body to form a joining seam;
attaching a shoulder-to-shoulder tape to the collarette and the garment body by attaching a first edge portion of the shoulder-to-shoulder tape to the collarette on one side of the joining seam; and
attaching a second edge portion of the shoulder-to-shoulder tape to the garment body, a length along at least one edge portion of the shoulder-to-shoulder tape aligned with a label attachment area being detached.
22. A process as in claim 21, further comprising attaching a product information label to the joining seam in label attachment area.
23. A process as in claim 21, wherein said at least one edge portion is the second edge portion.

24. A process as in claim 23, wherein attaching the second edge portion of the shoulder-to-shoulder tape on either side of the length aligned with the label attachment area comprises stitching the second edge portion to the garment body using a lock stitch.
25. A process for providing an garment adapted for labeling by a purchaser subsequent to the substantially complete manufacture of the garment, comprising manufacturing the garment article of claim 1; and maintaining the garment article in inventory.
26. A process as in claim 25, wherein the point of attachment is provided in a collar seam of the garment.
27. A process as in claim 26, wherein the collar seam is a joining seam between a collarette and a garment body.
28. A process as in claim 25, wherein manufacturing the garment article further comprises providing a pre-affixed label containing information concerning the garment.
29. A process for providing an garment adapted for labeling by a purchaser subsequent to the substantially complete manufacture of the garment, comprising manufacturing the garment article by providing a point of attachment for a label, wherein subsequent attachment of the label by the purchaser requires no more than two additional steps; and maintaining the garment article in inventory.

30. A process as in claim 29, wherein the two additional steps comprise inserting the label and attaching a garment component adapted to cover the point of attachment.
31. A process for facilitating expedited filling of internal or external requirements for specialized label garments, comprising
 manufacturing a garment adapted for label insertion and attachment, and
 maintaining the garment in inventory for in-house use on demand for the production of specialized label garments.
32. A process as in claim 31, where said garment comprises a strip covering a garment seam in a label attachment area, the strip having a length of at least one edge unattached to allow the insertion of a specialized label, the specialized label being subsequently secured by attachment of the at least one unattached edge over the inserted specialized label.
33. A process as in claim 31, wherein such garments are supplied to customers as completed products having a private label as directed by the customer.